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## DIRECT GEOLOGICAL DAMPING OF SODIUM CARBONATE GEL FOR ${\rm CO}_2$ SEQUESTRATION IN SHALLOW AQUIFER

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## **Abstract**

In this study, a possibility of carbon dioxide  $(CO_2)$  sequestration has been discussed by focusing on the aqueous gel of sodium carbonate  $(Na_2CO_3; SC)$  forming by absorbing  $CO_2$  gas in water solution of sodium-metasilicate-hydrates  $(Na_2SiO_3 \cdot 9H_2O; S-MS)$ . Modifications to the process to eliminate the stripper section and focus on just the  $CO_2$  gas adsorbing in S-MS solution can lead to reductions in the  $CO_2$  capture cost compared with a  $CO_2$  capture process using ordinal chemical absorber. Furthermore, the direct geological dumping of SC aqueous gel into a shallow aquifer has the advantages in storage capacity and safe geological sequestration compared with the ordinary CCS into deep aquifers by injecting super-critical  $CO_2$ , because the shallow aquifer has higher permeability and porosity, and SC aqueous gel is fairly stable and immovable to pressure and temperature changes even in a shallow aquifer with likely leakage paths. More savings on the energy costs for compression and cooling of the captured  $CO_2$  gas can be realized if the aqueous gel is directly geological dumped into a shallow aquifer by injecting gel slurry. The direct geological dumping system of SC aqueous gel into shallow aquifers, proposed here, is expected to be suitable for small on-site  $CO_2$  sequestration within land facilities such as power, steel mills and cement plants.