AVS 69<sup>th</sup> International Symposium & Exhibition

## A ReaxFF Study for Hacac Interaction on Al<sub>2</sub>O<sub>3</sub> Surface in Area-Selective ALD

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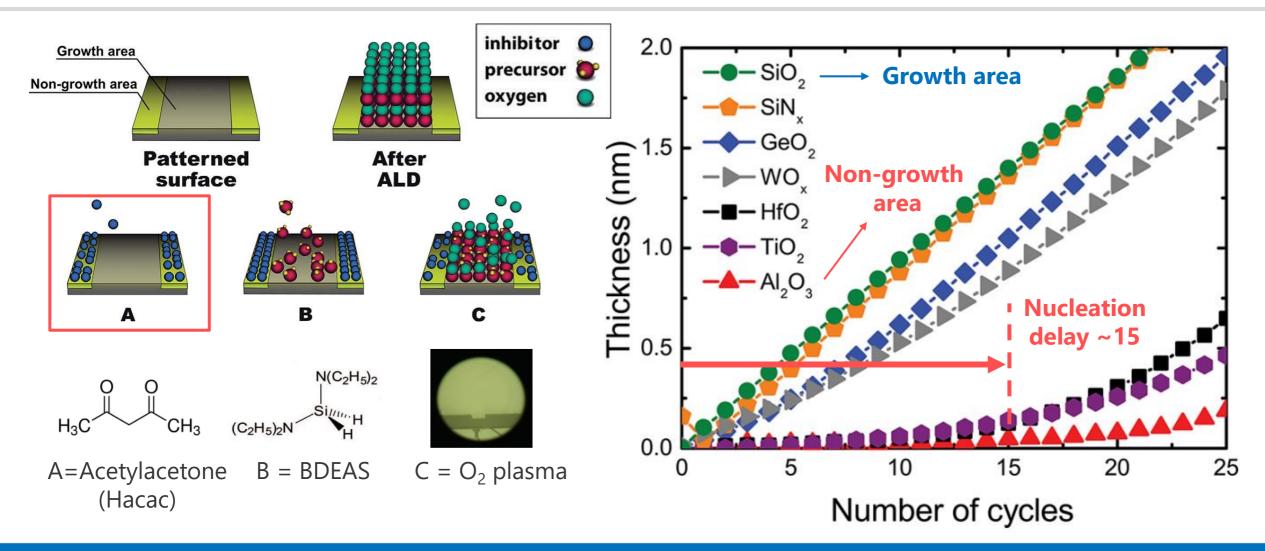
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**Atomic Scale Processing (AP)** 

Area Selective Processing and Patterning 2023.11.07 11:00 – 11:20

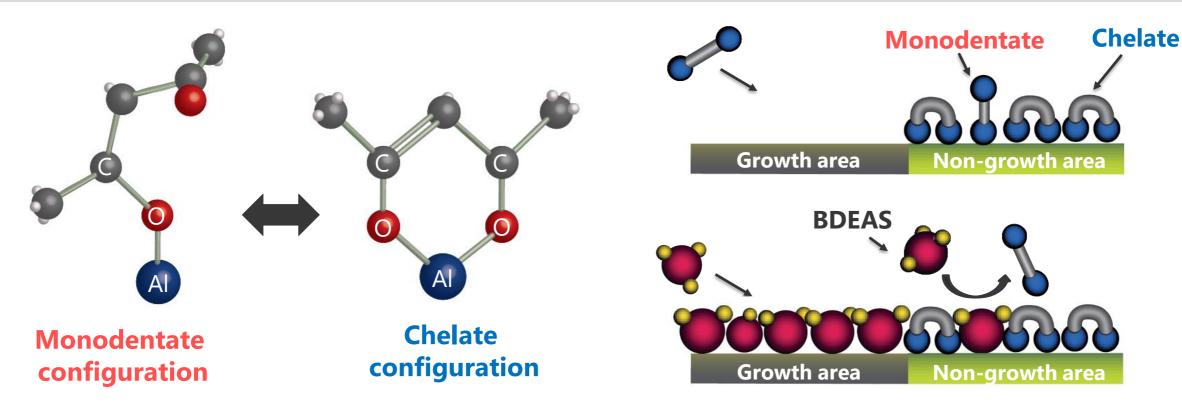
#### Area selective ALD (ASD) of SiO<sub>2</sub> with Hacac inhibitor



#### In order to increase the selectivity, the blocking performance by Hacac is critical.

[1] ACS Nano 2017, 11, 9303–9311

#### **Chelate and Monodentate configurations**



• A mixture of chemisorption in monodentate • The monodentate configuration is relatively and chelate configuration has been observed. reactive with BDEAS, causing the loss of selectivity.

We aim to understand the dynamics of Hacac chemisorption on the  $OH-Al_2O_3$ surface with relative densities of the chelate or monodentate configurations.

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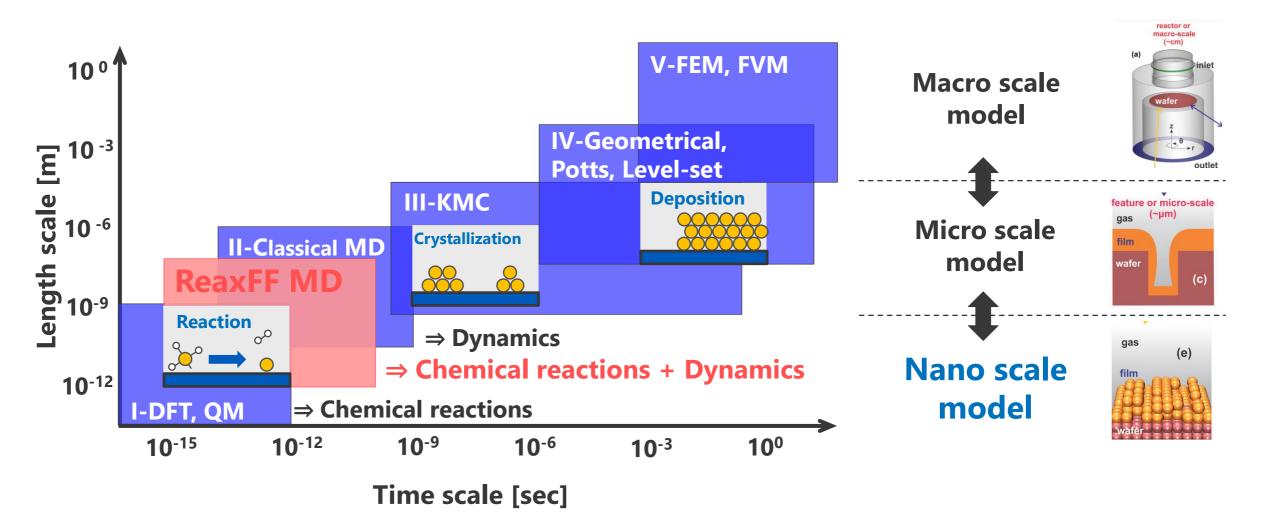
A ReaxFF Study for Hacac Interaction on Al<sub>2</sub>O<sub>3</sub> Surface in Area-Selective ALD

### 1. Introduction

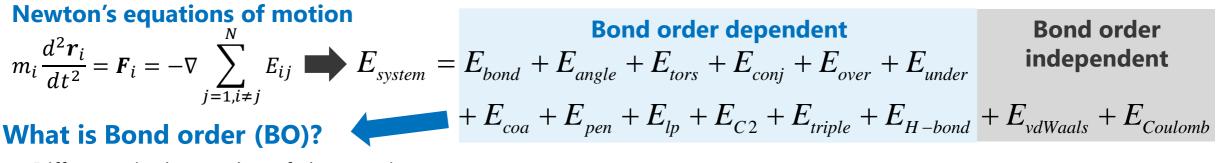
## 2. Simulation details

- 3. Results and Discussion
- 4. Conclusions

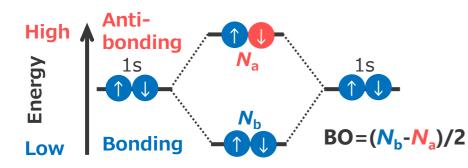
#### **Simulation methods for ASD**

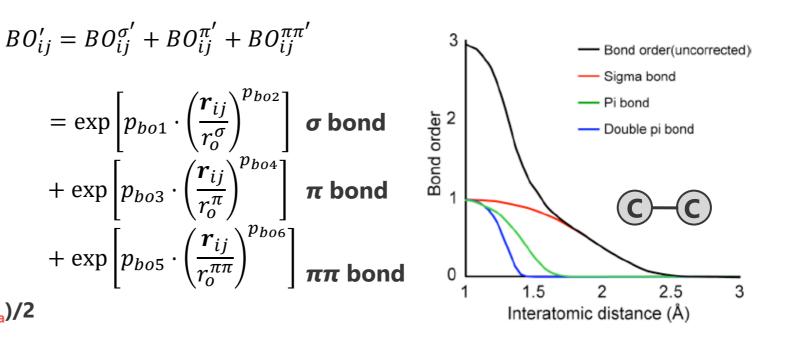


ReaxFF MD is able to simulate dynamics and chemical reactions in atomic scale.

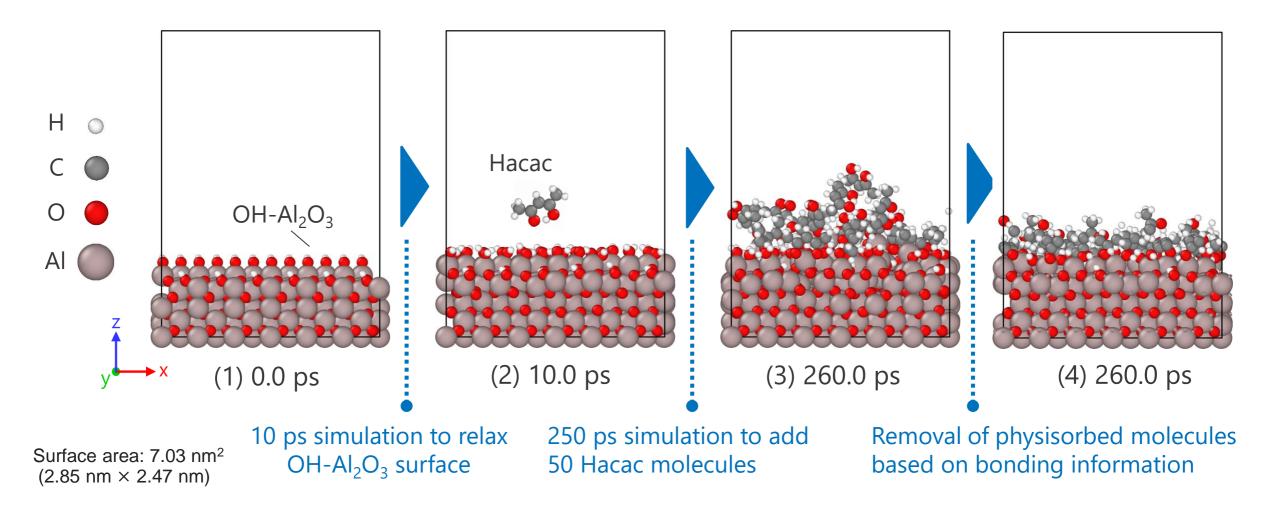


- Difference in the number of electrons in the bonding/anti-bonding orbitals
- A BO value that quantitatively expresses the strength of a chemical bond
- BO is sum of the partial σ, π, and ππ bonds contributions





We developed the new ReaxFF to describe Hacac interaction on OH-Al<sub>2</sub>O<sub>3</sub> surfaces.



#### ASD simulation for Hacac on OH-Al<sub>2</sub>O<sub>3</sub> surface was performed with ReaxFF MD.

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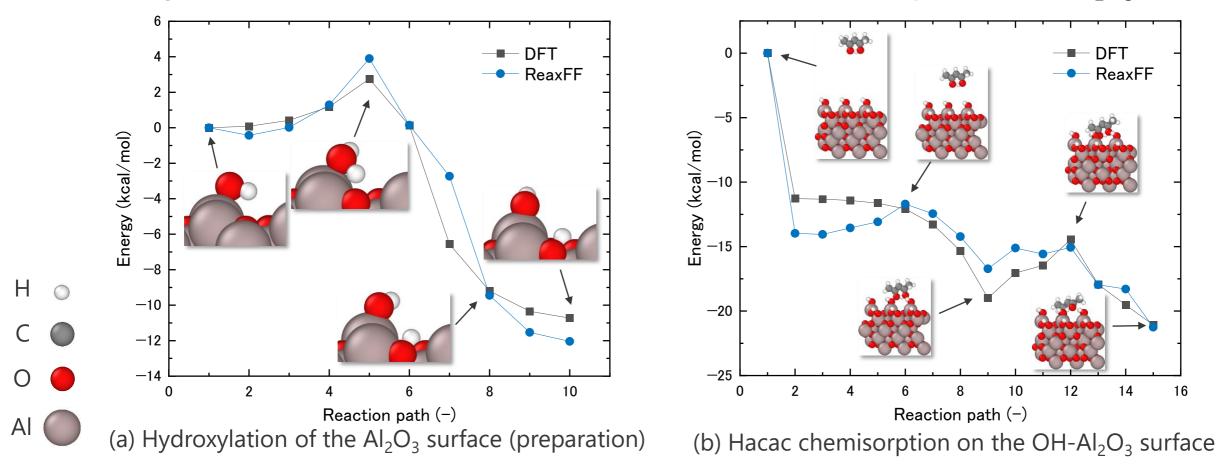
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#### DFT simulation results: Energy profiles for new ReaxFF development

The existing C/H/Al/O force field<sup>[4]</sup> was trained to describe Hacac chemisorption on OH-Al<sub>2</sub>O<sub>3</sub> surface.



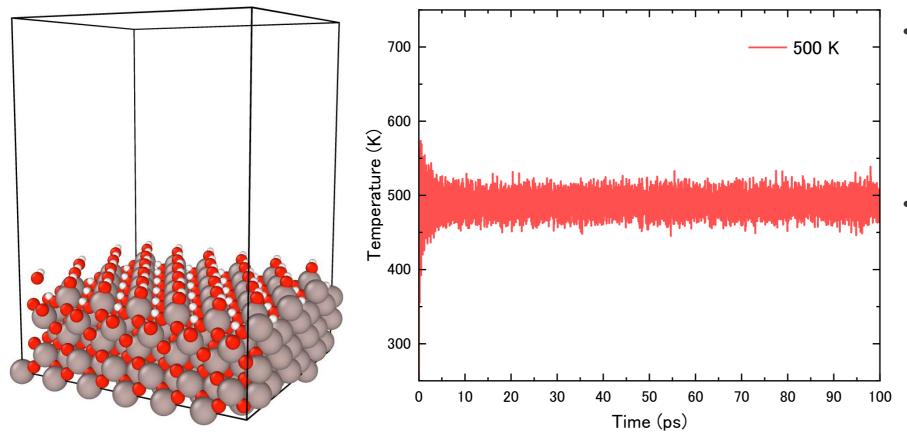
#### A new ReaxFF shows a good agreement with the energy profile by DFT methods.

[4] J. Phys. Chem. C 2016, 120, 17, 9464–9474

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#### **Thermal stability of OH-terminated Al<sub>2</sub>O<sub>3</sub> surface**

Before simulating the Hacac interaction, we check the thermal stability of the OH-Al<sub>2</sub>O<sub>3</sub> surface.



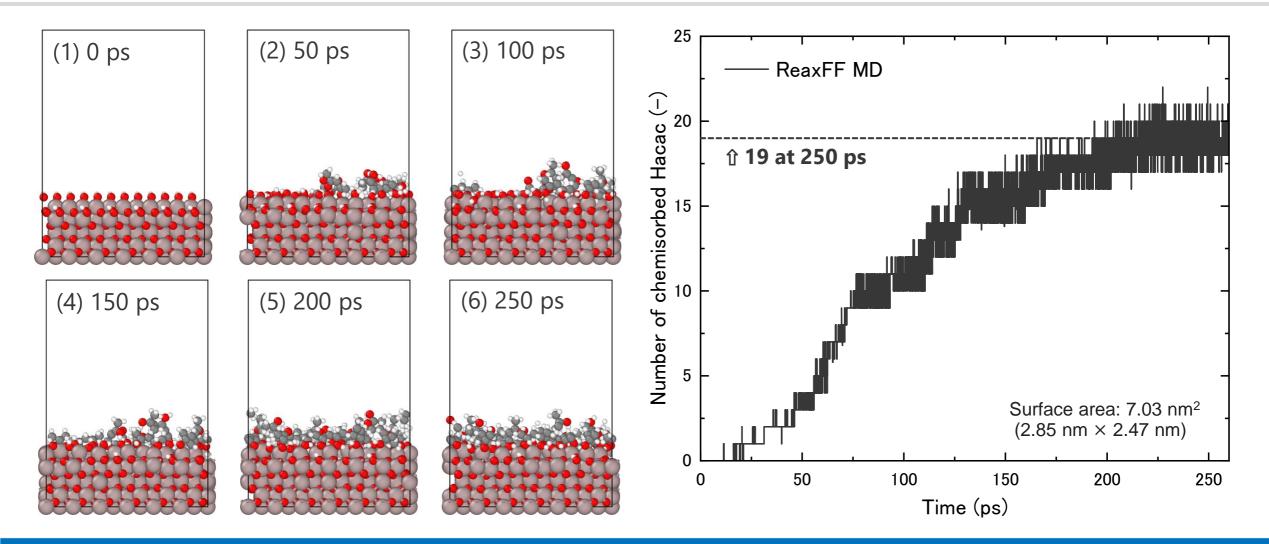
- 500 K is slightly higher than the experimental temperature at 150°C to accelerate the surface events<sup>[1]</sup>.
- The temperature of the surface is well controlled within ±50 K over time.

#### The developed ReaxFF is able to simulate the stable OH-Al<sub>2</sub>O<sub>3</sub> surface at 500 K.

[1] ACS Nano 2017, 11, 9303–9311

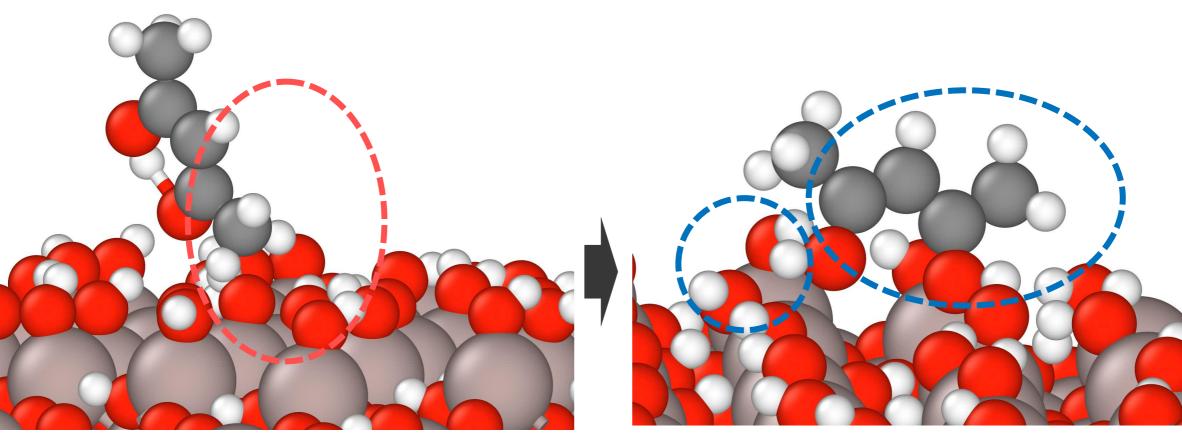
#### **Time evolution of number of total chemisorbed Hacac inhibitor**

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Hacac is sequentially chemisorbed, and surface is saturated with 19 Hacac molecules.

#### **Dynamics from Monodentate to Chelate configurations**

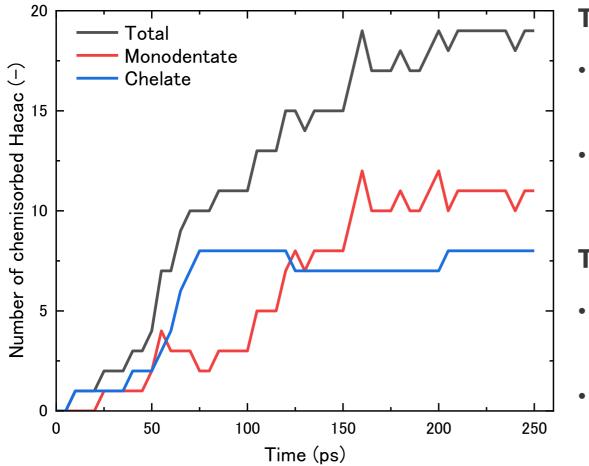


(a) Chemisorption in monodentate configuration by creating a new AI-O bond

(b) Chemisorption in chelate configuration by transferring Hydrogen to the next site

#### Hacac chemisorbed in Monodentate changes to Chelate by transferring an H atom.

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#### The number of chemisorbed Hacac with the time

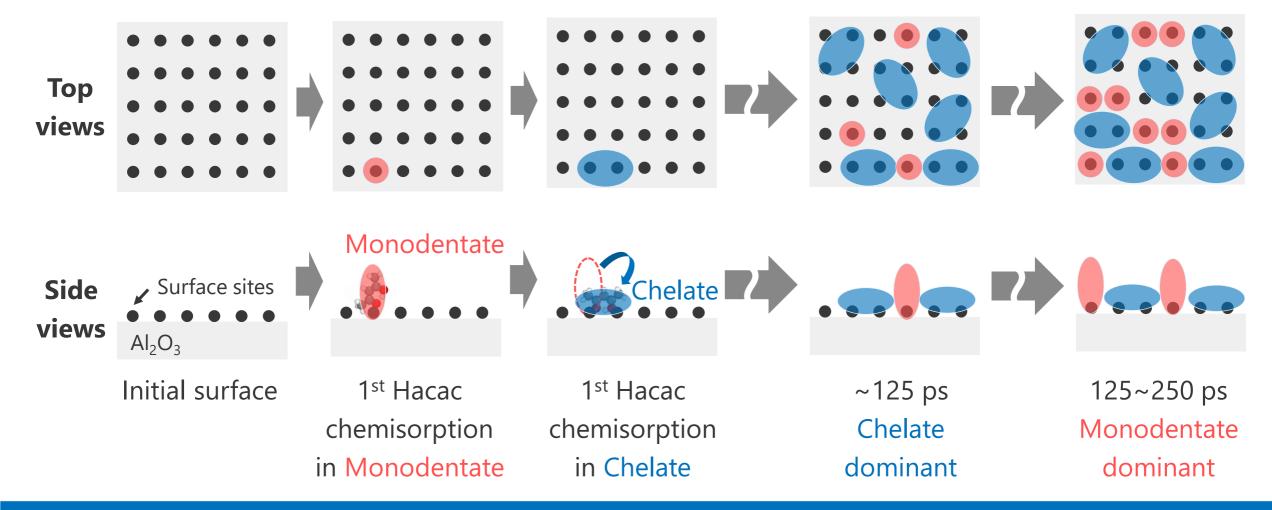
- The surface is saturated with chelate after 75 ps, then the new Hacac can only chemisorb in monodentate.
- In the first 125 ps, the chelate configuration is dominant.

#### The occupation mechanisms

- The chelate preferentially occupies surface sites, but because of the large footprint, unoccupied sites remain.
- The remaining sites are gradually occupied with the monodentate configurations, saturating the surface.

#### The surface is initially dominated by Chelate and then Monodentate.

#### **Dynamics of Hacac chemisorption on OH-Al<sub>2</sub>O<sub>3</sub> surface**



The dynamics of Hacac chemisorption are clarified by ReaxFF MD simulations.

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### Conclusions

We performed ReaxFF MD simulations to understand the dynamics of Hacac chemisorption on the OH-Al<sub>2</sub>O<sub>3</sub> surface with relative densities of the chelate or monodentate configurations.

#### Confirmed by ReaxFF simulations

- Hacac adsorbs in a mixture of monodentate and chelate configurations
- Hacac chemisorbed in monodentate configuration changes to chelate by transferring H

#### Insights from ReaxFF MD simulations

- Initially the surface is dominated by Hacac in chelate configuration
- Hacac adsorbs in monodentate configuration when the surface becomes crowded



# Insight into the dynamics of chemisorption will lead to the development of inhibitors with higher blocking performance

# Thank you for your kind attention!

- This work was supported by The Murata Science Foundation in Japan.
- Numerical simulations were performed on the Supercomputer system "AFI-NITY" at the Advanced Fluid Information Research Center, Institute of Fluid Science, Tohoku University.



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